

Receiving Report

Date:

13/07/9

Supplier:

Tu metal

Batch No:

M125586

Dart P/O:

19756

Packing Slip:

Yes ☒ No ☐

Invoice:

Yes ☐ No ☒

Receipt:

Cash ☐ Cr ☒

Release Note Attached:

Yes ☒ No ☐ N/A ☐

Waybill Attached:

Yes ☒ No ☐ N/A ☐

Shipment Complete:

Yes ☒ No ☐ N/A ☐

QC6 Inspection

13/07/12 N/A ☒

Work Order

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M261	610 375L	008	200	0	200	
M7075	6R 1.000	48	0	0	48	

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

13/07/9
[Signature]

Location

Purchase Order Receipt Listing

Friday, May 10, 2013 8:51:03 AM

All amounts are calculated in domestic currency.

GET THE FULL CATALOGUE OF ALL THE EQUIPMENT & SUPPLIES WE OFFER BY VISITING www.miltoner.com OR BY CALLING 01273 517000. WE'RE OPENING A NEW FACTORY IN 2014.

All Vendors	All Rec. Employees	All Currencies
All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

[illegible]

Total Received Quantity:	768.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,612.40
Total Balance Due Quantity:	0.0000



PACKING SLIP

ORDER NO.: 80565432 FROM: CHIC PAGE 1

CUST NUMBER: 1203820 **NET WGT:** 11.138 REQ.DATE: 05/08/13 CONFIRMED
SOLD TO: SHIP TO:
DART AEROSPACE LTD DART AEROSPACE LTD
1270 ABERDEEN ST 1270 ABERDEEN ST
HAWKESBURY ON HAWKESBURY ON
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7
SALESPERSON: DONNA SMALLEY SHIP BY: 05/03/13
TERMS: NET 30 DAYS VIA: COMMON CARRIER
F.O.B.: SHIPPING POINT FREIGHT: PREPAID
CUST ORD NO.: PO19756 IT 1 RELEASE NO.:
RECEIVING PHONE:

LINE ITEM DESCRIPTION WIDTH LENGTH
0001 41723 D6061-T6 5/16 OD X .058 WT 12 FT ML
QTY: 204.000 FT WT: 11.138 PC: 17 SHP: 204.000 FT

** 1 TEST REPORTS REQUIRED **
** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: MLR Expiration Date: 0/00/00
PO:49271456 HT:551538 PC: 17 SLB/CL:336068
MLT:UNITED STATES MFG:UNITED STATES

CL 13/05/10

CL 13/05/12

PACK INFO					
AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH HGHT
YRC	CRTN STRAP TO BOARD	1.000	31.000	3.0000	150.0000 4
		1.000	31.000		

BY: KB
RT 000-

LOAD TYPE: NONE SPECIFIED

DATE SHIPPED _____

DATE FILLED _____

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
OF THESE PRODUCTS ARE SET FORTH ON THE
REVERSE SIDE FOR YOUR CAREFUL REVIEW.



PACKING SLIP

ORDER NO.: 80565432 FROM: CHIC PAGE 2

CUST NUMBER: 1203820 NET WGT: 11.138 REQ.DATE: 05/08/13 CONFIRMED
SOLD TO: SHIP TO:
DART AEROSPACE LTD DART AEROSPACE LTD
1270 ABERDEEN ST 1270 ABERDEEN ST
HAWKESBURY ON HAWKESBURY ON
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7
SALESPERSON: DONNA SMALLEY SHIP BY: 05/03/13
TERMS: NET 30 DAYS 235 TUBEWAY
F.O.B.: SHIPPING POINT CAROL STREAM IL 60188
CUST ORD NO.: PO19756 IT 1
VIA: COMMON CARRIER
FREIGHT: PREPAID
RELEASE NO.:
RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Electronically Generated Certificate-Valid without signature Date: 5/03/13

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.

Control No: 153257



Precision Tube Company

A Mueller Industries Company

287 Wissahickon Avenue

North Wales, Pennsylvania 19454

Phone: (215) 699-5801 - Fax: (215) 699-0761

Quality Management System Registered to ISO 9001: 2008

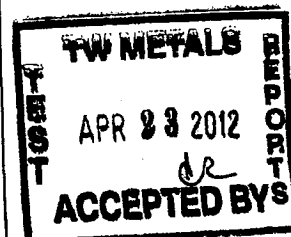
CERTIFICATION AND TEST REPORTS

CUSTOMER PURCHASE ORDER NO.	CUST. ORD. NO.	PRECISION TUBE P/N
49271456 LINE 001	336068	24A031250580005

SOLD TO TW METALS
SUITE 204
760 CONSTITUTION DR.
EXTON, PA 19341

SHIP TO TW METALS - CAROL STREAM
235 TUBEWAY
CAROL STREAM, IL 60188

QUANTITY ORD.	DESCRIPTION	QTY. SHIPPED	DATE
3,000 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS 4082F ASTM-B-210-04 AMS-WW-T-700/6B LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH - STRAIGHT EXACT LENGTHS OD .3125 +.0030 -.0030 ID WALL .0580 +.0040 -.0040	3,300 FT <i>OK</i> <i>13/05/12</i>	04/17/12



MECHANICAL PROPERTIES					
SAMPLE #	TENSILE STRENGTH (P.S.I.)	YIELD STRENGTH (P.S.I.)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM.)
1	44,893	39,240	20		

EXPANSION TEST:

MERCURIOS NITRATE TEST:

MICRO EXAMINATION:

Country of Melt: USA Country of Mfg: USA

FAR BAA ☒ Complies ☐ Cannot Certify ComplianceDFARS BAA ☒ Complies ☐ Cannot Certify Compliance FAR TAA ☒ Complies ☐ Cannot Certify Compliance

NON-DESTRUCTIVE TESTS

EDDY CURRENT TEST: PASS

HYDROSTATIC PRESSURE TEST:

ULTRASONIC TEST:

CHEMICAL COMPOSITION										
ALLOY: 6061	HEAT:	TRACEABILITY #:	551538							
		RAW MATL VEND:	pt19907 - Kaiser Aluminum							
			Other - Elements Al							
	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Each	Tot.
MIN.	0.40		0.15		0.80	0.04			0.05	0.15
MAX.	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15		

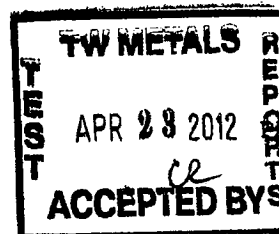
We hereby certify that the foregoing results are correct, that the material complies with the requirements of the above specifications and purchase order and that the test reports represent the actual attributes of the items furnished on this order. During the manufacturing, testing and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employed a single boundary containment.

BY: Art Onaitis

04/17/12

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
2425 STEVENS DRIVE
RICHLAND, WA 99352

KAISER ALUMINUM
MATERIAL CERTIFICATION
PRECISION TUBE CO
287 WISSAHICKON AVENUE
N. WALES, PA 19454



PRECISION TUBE CO
N. WALES
SOLD TO

PA 19454 PT19907
PURCHASE ORDER

03/09/12
DATE PRINTED

SOLD TO

PURCHASE ORDER

DATE PRINTED

SPIRIT-371850

5.400 LB/PC .500 LB/-0 LB
1.312 OD X .085 WALL ESRT

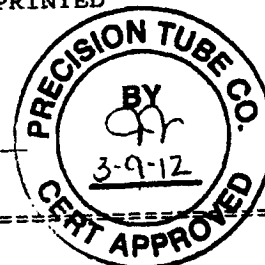
CUSTOMER PART NUMBER

DESCRIPTION

313609-001
RELEASE-ITEM

50751 200
LOT

6061-O
ALLOY/TEMPER



MECHANICAL PROPERTY RESULTS

REFERENCE	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong	in 2"	HARDNESS	CONDUCT.	BEND
50751 200	0001 001	17.2	5.1		28.0	NA N/A	N/A	N/A
50751 200	0001 002	17.2	5.2		27.7	NA N/A	N/A	N/A
50751 200	0001 003	17.2	5.2		27.7	NA N/A	N/A	N/A
50751 200	0001 004	17.3	5.0		27.0	NA N/A	N/A	N/A
50751 200	0001 005	18.0	5.5		26.7	NA N/A	N/A	N/A
50751 200	0001 006	17.2	10.7		27.0	NA N/A	N/A	N/A
50751 200	0001 007	17.2	6.1		27.1	NA N/A	N/A	N/A
50751 200	0001 008	17.2	4.9		28.0	NA N/A	N/A	N/A
50751 200	0001 009	17.7	5.3		26.9	NA N/A	N/A	N/A
50751 200	0001 010	17.1	5.3		26.8	NA N/A	N/A	N/A
50751 200	0001 011	17.2	5.1		27.8	NA N/A	N/A	N/A
50751 200	0001 012	17.0	5.1		28.9	NA N/A	N/A	N/A
50751 200	0001 013	17.1	5.4		28.0	NA N/A	N/A	N/A
50751 200	0001 014	17.1	5.0		28.8	NA N/A	N/A	N/A
50751 200	0001 015	17.2	5.5		26.2	NA N/A	N/A	N/A
50751 200	0001 016	16.8	5.2		28.3	NA N/A	N/A	N/A
50751 200	0001 017	16.8	5.0		28.3	NA N/A	N/A	N/A

Applicable Requirements:

ASTM-B241-10
ASTM-B221-08
ASTM-B345-11
AMS-QQ-A-200/8 TYPE 1
UNS#96061
Also conforms to EN 10204 3.1

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file, subject to examination.

Domestic Melt Source

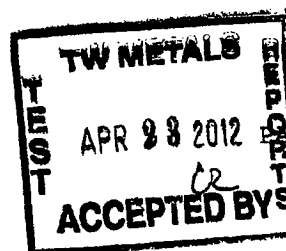
Ron Walls
General Manager

Ron Walls

W

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
2425 STEVENS DRIVE
RICHLAND, WA 99352

KAISER ALUMINUM
MATERIAL CERTIFICATION
PRECISION TUBE CO
287 WISSAHICKON AVENUE
N. WALES, PA 19454



PRECISION TUBE CO
N. WALES
SOLD TO

PA 19454

PT19907

PURCHASE ORDER

03/09/12

DATE PRINTED

SOLD TO

PURCHASE ORDER

DATE PRINTED

SPIRIT-371850

5.400 LB/PC .500 LB/-0 LB

CUSTOMER PART NUMBER

1.312 OD X .085 WALL ESRT

DESCRIPTION

313609-001

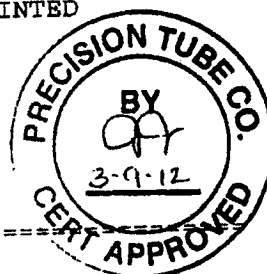
RELEASE-ITEM

50751 200

LOT

6061-O

ALLOY/TEMPER



MECHANICAL PROPERTY RESULTS

REFERENCE	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2"	HARDNESS	CONDUCT.	BEND
50751 200	0001 018	16.8	5.2	25.6	NA N/A	N/A	N/A
50751 200	0001 019	16.6	5.2	29.5	NA N/A	N/A	N/A
50751 200	0001 020	16.6	5.2	26.4	NA N/A	N/A	N/A
50751 200	0001 021	17.1	5.4	28.4	NA N/A	N/A	N/A
50751 200	0001 022	16.7	4.6	27.9	NA N/A	N/A	N/A
50751 200	0001 023	16.8	4.5	28.4	NA N/A	N/A	N/A

CHEMICAL COMPOSITION (WT%), ALUMINUM REMAINDER

6061 LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	Others
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	.15	
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	.0	

Cast No	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	Others
F69960 01	.60	.35	.24	.05	1.01	.10	.05	.02	.00	.00	.00	.01	.01	
F69959 01	.58	.32	.22	.06	1.01	.09	.05	.02	.00	.00	.00	.01	.02	
F70016 01	.58	.32	.21	.05	.96	.09	.06	.02	.00	.01	.00	.01	.02	
F69818 01	.59	.26	.23	.06	.98	.05	.05	.02	.00	.00	.00	.01	.02	

Applicable Requirements:

ASTM-B241-10
ASTM-B221-08
ASTM-B345-11
AMS-QQ-A-200/8 TYPE 1
UNS#96061
Also conforms to EN 10204 3.1

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Domestic Melt Source

Ron Walls
General Manager

Ron Walls

c



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632-9577
Fax: 613 632-1053

PURCHASE ORDER

Purchase Order ID PO19756

Purchase Order Date 5/01/13

PO Print Date 5/01/13

Page Number 1 of 2

Order From :

VU-TWM001

TW METALS
PO BOX 933014
ALTANTA, GA 31193-3014
US

Contact Name

Vendor Phone 585 768 5600

Vendor Fax 585 768 5601

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/13/056

1125519

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.3125W.058 C/L 13/05110	ALUM TUBE .3125 x .058w	5/08/13 Yes	200.00 20984	Yours ppd	\$2.5000	\$500.00
Special Inst:			MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A- 225/8				
2	M6061T6T0.500W.065	6061T6 RD TUBE 500 X .065W	5/08/13 Yes	200.00	Yours ppd f REC 2014/43/01/17	\$2.1000	\$420.00
Special Inst:			MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A- 225/8				
3	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	5/08/13 Yes	100.00 94	Yours ppd f REC 108 1/43/01/17	\$2.2500	\$225.00

Change Nbr: 1

Change Date: 5/01/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19756

Purchase Order Date 5/01/13

PO Print Date 5/01/13

Page Number 2 of 2

Order From :

VU-TWM001

TW METALS
PO BOX 933014
ALTANTA, GA 31193-3014
US

Contact Name

Vendor Phone 585 768 5600

Vendor Fax 585 768 5601

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

M20578

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62
TUBING PER WW-T-700/6 OR AMS 4080
OR AMS 4082 OR QQ-A-200/8 OR QQ-A-
225/8

4 M6061T6T1.250W.125

ALUM. RD TUBING
1.250 x.125W

5/08/13

200.00 Yours ppd

\$5.2500

\$1,050.00

Yes

f

A

4/30/13

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62
TUBING PER WW-T-700/6 OR AMS 4080
OR AMS 4082 OR QQ-A-200/8 OR QQ-A-
225/8

5 M7075T73R1.000

7075-T73 Rd Bar 1.00

5/08/13

48.00 Yours ppd

\$7.5000

\$360.00

Yes

f

M/B/5/8

Special Inst:

MATERIAL: 7075-T73 OR 7570-
T7351/T73510/T73511 ROUND BAR
AS PER AMS-QQ-A-200/1 OR AMS-QQ-A-
225/9

PO Total:

\$2,555.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 5/01/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO